



**SOUTHWEST UNITED INDUSTRIES, INC.**

**FAA REPAIR STATION #CN2R748K**

# Product Specification Sheet

**PRODUCT:**

## MD80 Track Assembly Repair

**PART No.:**

**SLAT TRACKS**

- 5937400-1
- 5937401-1
- 5937402-1
- 5937403-1, 501
- 5937404-1
- 5937405-1
- 5937406-1, 501
- 5937407-1
- 5937408-1, 501, 503
- 5937409-1
- 5937410-1
- 5937411-1
- 5937412-1
- 5937413-1
- 5937414-1

**FLAP TRACKS**

- 5935900-1, -2

**AIRCRAFT:**

McDONNELL DOUGLAS MD80



**IN-HOUSE REPAIR PROCESSES:**

- DISASSEMBLY
- CLEAN & REMOVE HARDWARE
- STRIP HVOF COATING AS REQUIRED
- INSPECT
- WELD
- MACHINE AND BLEND WELDS & WEAR
- STRESS RELIEVE
- PENETRANT INSPECTION
- SHOT PEEN
- POST SHOT PEEN CLEAN
- HVOF SPRAY ROLLER SURFACES
- CLEAN, SEAL HVOF COATING
- INSPECT AND REPROCESS HARDWARE
- ASSEMBLE AND TAG OVERHAULED
- FINAL INSPECTION

**OUTSIDE PROCESSES:**

- X-RAY

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