



SOUTHWEST UNITED INDUSTRIES, INC.

FAA REPAIR STATION #CN2R748K

Product Specification Sheet

PRODUCT:

MD80 Track Assembly Repair

PART No.:

SLAT TRACKS

- 5937400-1
- 5937401-1
- 5937402-1
- 5937403-1, 501
- 5937404-1
- 5937405-1
- 5937406-1, 501
- 5937407-1
- 5937408-1, 501, 503
- 5937409-1
- 5937410-1
- 5937411-1
- 5937412-1
- 5937413-1
- 5937414-1

FLAP TRACKS

- 5935900-1, -2

AIRCRAFT:

McDONNELL DOUGLAS MD80



IN-HOUSE REPAIR PROCESSES:

- DISASSEMBLY
- CLEAN & REMOVE HARDWARE
- STRIP HVOF COATING AS REQUIRED
- INSPECT
- WELD
- MACHINE AND BLEND WELDS & WEAR
- STRESS RELIEVE
- PENETRANT INSPECTION
- SHOT PEEN
- POST SHOT PEEN CLEAN
- HVOF SPRAY ROLLER SURFACES
- CLEAN, SEAL HVOF COATING
- INSPECT AND REPROCESS HARDWARE
- ASSEMBLE AND TAG OVERHAULED
- FINAL INSPECTION

OUTSIDE PROCESSES:

- X-RAY

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